

Date: Thursday, 8/30/2007 3:51:04 PM  
 User: Kim Johnston

## Process Sheet

|                       |                                     |                  |             |
|-----------------------|-------------------------------------|------------------|-------------|
| Customer              | CU-DAR001 Dart Helicopters Services | Drawing Name     | STRUT       |
| Job Number            | 34358                               |                  |             |
| Estimate Number       | 10272                               |                  |             |
| P.O. Number           | N/A                                 | Part Number      | D2562001    |
| This Issue            | 8/30/2007                           | S.O. No.         | N/A         |
| Prsht Rev.            | NC                                  | Drawing Number   | D2562 REV D |
| First Issue           | N/A                                 | Project Number   | N/A         |
| Previous Run          | 32459                               | Drawing Revision | D           |
| Written By            |                                     | Material         | N/A         |
| Checked & Approved By |                                     | Due Date         | 9/12/2007   |
| Comment               | Est F 02.04.15 Added dwg Rev.B1 NG  | Qty:             | 10          |
| Um:                   | Each                                |                  |             |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description :                                                                                                                    |                   |
|---------|-----------------------|----------------------------------------------------------------------------------------------------------------------------------|-------------------|
| 1.0     | M304TRC0500W035       | 304 RD Tube .500 x .035W                                                                                                         |                   |
|         |                       |                                                                                                                                  |                   |
|         |                       | Comment: Qty.: 1.7920 f(s)/Unit Total : 17.9204 f(s)<br>304/316/318-2B Seamless Tubing, 1/2" O.D. x 0.035" wall<br>Batch M105354 | FF 07-09-04       |
| 2.0     | BRAKE NC              | NC BRAKE                                                                                                                         |                   |
|         |                       |                                                                                                                                  |                   |
|         |                       | Comment: NC BRAKE<br>Punch to length as per Dwg D2562                                                                            | FF 07-09-04       |
| 3.0     | SMALL FAB 1           | SMALL & MEDIUM FAB RESOURCE 1                                                                                                    |                   |
|         |                       |                                                                                                                                  |                   |
|         |                       | Comment: SMALL/MED FAB RESOURCE<br>1- Bend end as per Dwg D2562 Angle "D"<br>2-Deburr                                            | FM 07/09/04       |
| 4.0     | QC5                   | INSPECT WORK TO CURRENT STEP                                                                                                     |                   |
|         |                       |                                                                                                                                  |                   |
|         |                       | Comment: INSPECT WORK TO CURRENT STEP                                                                                            | Er 07/09/05 (416) |
| 5.0     | POWDER COATING        | POWDER COATING                                                                                                                   |                   |
|         |                       |                                                                                                                                  |                   |
|         |                       | Comment: POWDER COATING<br>Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3                                             | BR 07-09-06       |

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/09/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 34358

Part Number: D2562001

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



7/8/10

(10X) SP

Comment: INSPECT POWDER COAT

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57253

7/8/10 (10X) SP

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

7/8/10 (10) SP

Job Completion



7/8/11

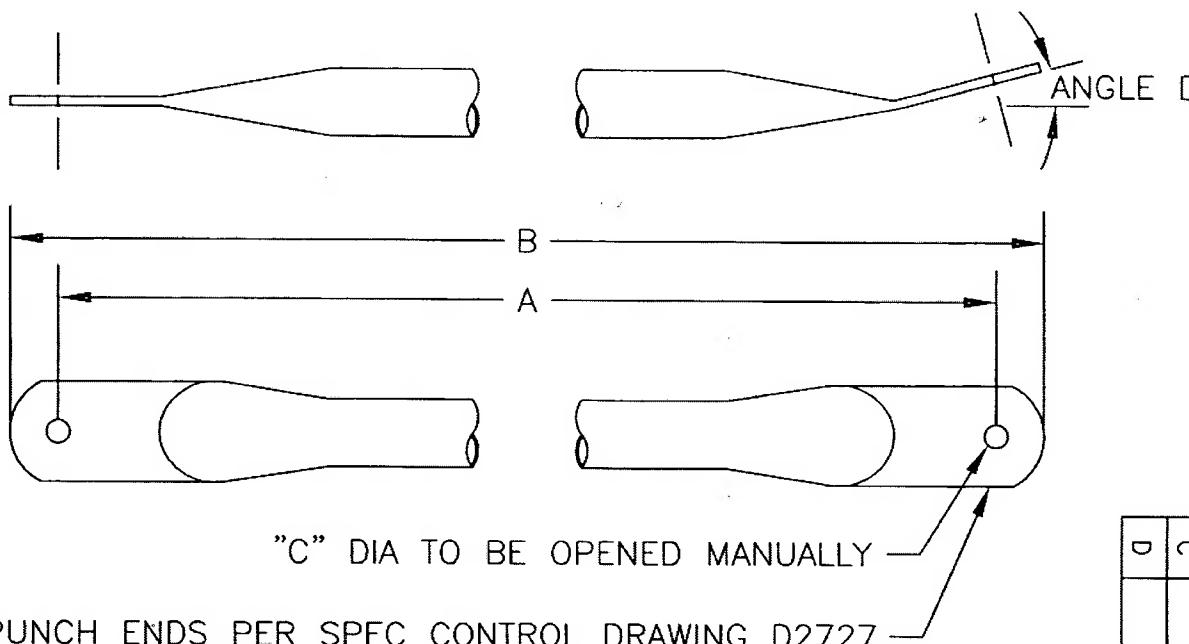
Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries



| PART #    | DIM A | DIM B | DIA C | ANG D |
|-----------|-------|-------|-------|-------|
| D2562-001 | 19.68 | 20.48 | —     | 10    |
| D2562-003 | 20.37 | 21.17 | —     | 18    |
| D2562-005 | 29.00 | 29.80 | —     | 30    |
| D2562-007 | 19.22 | 20.02 | —     | 0     |
|           |       |       |       |       |
| D2562-011 | 25.79 | 26.59 | —     | 16    |
| D2562-013 | 26.63 | 27.43 | —     | 24    |
|           |       |       |       |       |
|           |       |       |       |       |
|           |       |       |       |       |
|           |       |       |       |       |

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CONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34358

## GENERAL NOTES

- 1) MATERIAL: AISI 304/316/318 SS 0.500 OD X 0.035 WALL (REF DART SPEC. M304TR0.500W.035)  
ENSURE SEAMLESS TUBE IS USED
  - 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
  - 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) ALL DIMENSIONS ARE IN INCHES

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